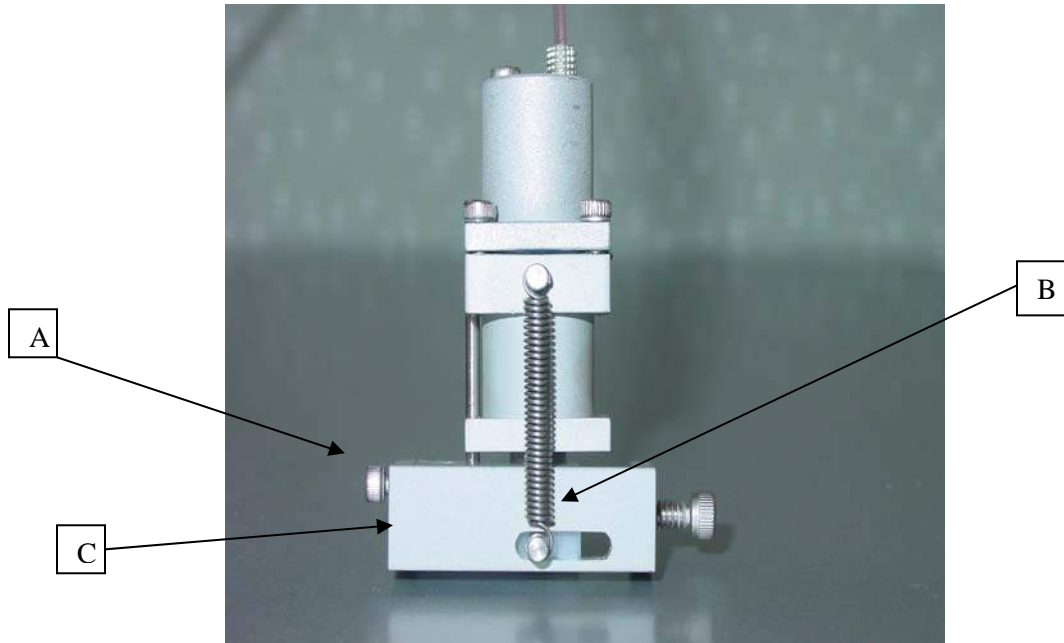
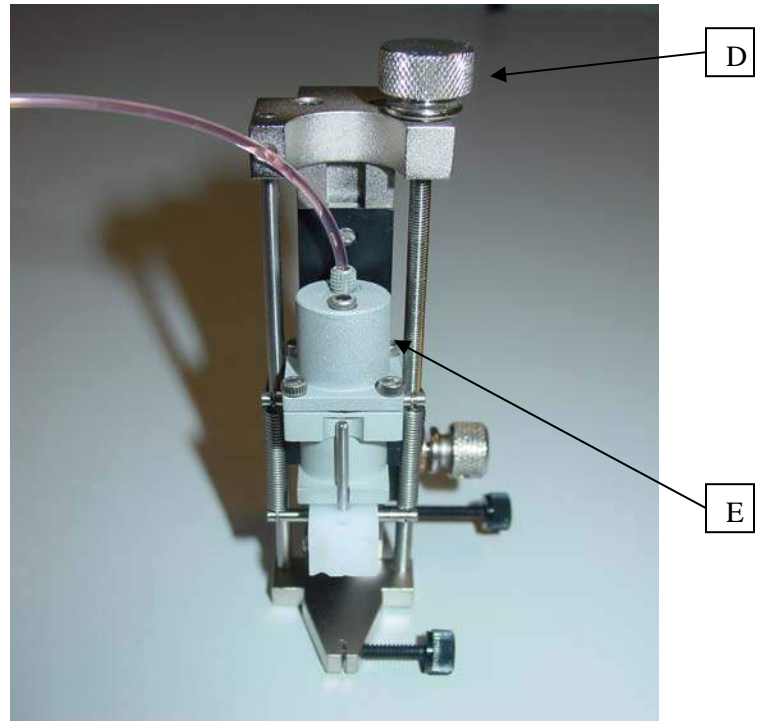
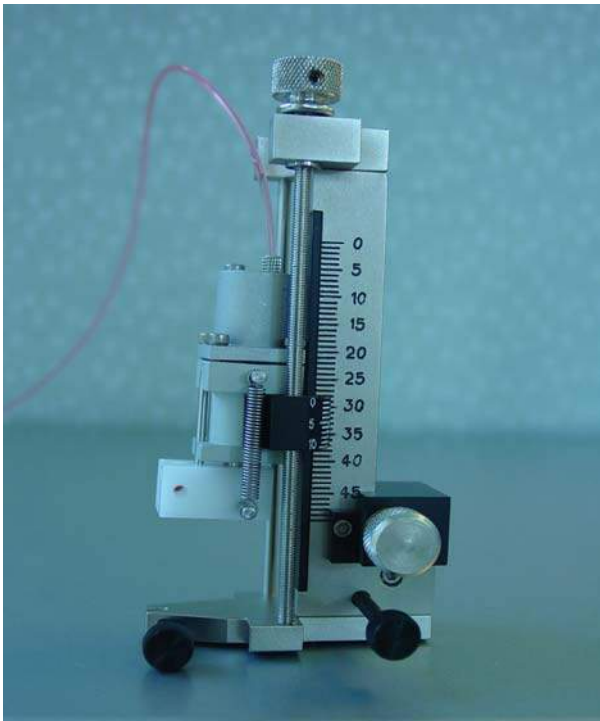


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Instructions for mounting Hydraulic Probe Drive (50-12-1C) onto Guide Tube Drive



- Remove screw (A) from bottom of Hydraulic Probe Drive.
- Using needle-nosed pliers, undo spring (B) from bottom side.
- Remove bottom mounting piece (C).
- Using needle-nosed pliers, reattach spring on the side of the Hydraulic Probe Drive.
- Attach the alternate mounting clamp (not shown).



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- Using the thumb screw (D) on the top of the Guide Tube Drive, lower the black carrier to least halfway down the shaft.
- Snap the Hydraulic Probe Drive into the Guide Tube Drive carrier as shown.
- If necessary, lower the Hydraulic Probe Drive, using the thumb screw again, until the two back screws on the Hydraulic Probe Drive are accessible.
- Using the hex key tool, remove one of the back screws (E) and replace it with one of the longer screws provided. Warning, never remove both screws at once. The longer screw will thread into the carrier as it is tightened. Tighten liberally.
- Once this is complete, remove the other back screw and replace it with a longer one.